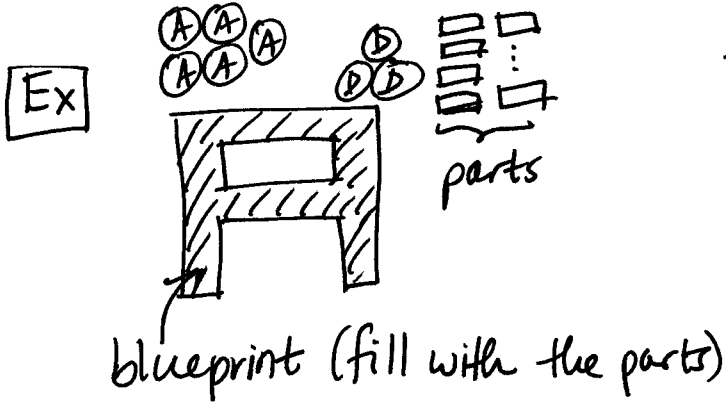


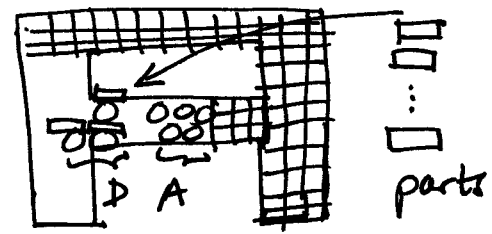
# Coordinated Construction by a Distributed Multi-Robot Sys. ①

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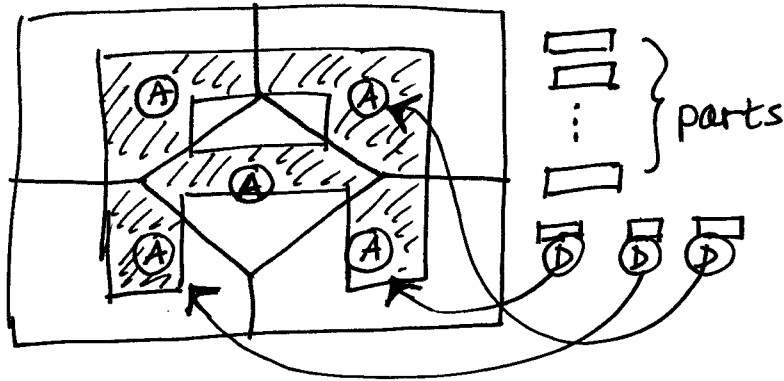
- Groups of robots that complete a complex assembly task using the maximal amount of parallelism, in a way that can adapt to the amount of construction material.
- 2 types of robots: part delivery robots that locate + deliver parts, and assembly robots that join the parts into desired objects.  
①  
②
- The target structure is given by a blueprint, a material-density function that encodes the object geometry and is known to all robots.
- The assembly robots partition the structure adaptively into subassemblies, and each robot is responsible for completion of a partition region.
  - Robots locally compute a Voronoi partition, weighted by the mass of all parts in the partition, and perform a gradient descent algorithm to balance the masses of the regions.
- The delivery robots locate parts in a cache and bring them to the assembly robots.
  - Want the assembly robots to work at approx the same pace
  - Delivery occurs according to the demanding mass for each subassembly, the amount of remaining work (measured in the # of components that have to be added).



## Incremental Solution (2)



Proposed solution using Voronoi cells:

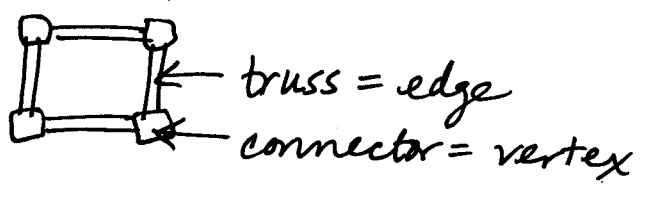


- Each robot travels the entire blueprint (slow)
- Requires knowledge of exact construction plan + placement of each part before execution
- Each assembly robot builds within its own Voronoi cell.

• Decentralized controllers are proposed for (1) partitioning, (2) part delivery, and (3) assembly.

• Construction involves discrete components.

ex) Truss structure:  
- Can be modeled as a graph



## Problem Formulation

$$N_d = \# \text{ of } \textcircled{D} \quad N_a = \# \text{ of } \textcircled{A}$$

• Robots can communicate locally with other robots within their communication range.

- The domain is  $Q \subset \mathbb{R}^N$  ( $N=2$  or  $3$ ) or a graph  $G = (V, E)$ .

(a) Domain is  $Q \subset \mathbb{R}^N$ :

- Robots are given a target density fn.  $\phi_t : Q \rightarrow \mathbb{R}$   
 Density of construction material  $\uparrow$

- If components can be built independently + an assembling robot is capable of assembling all of them, then:

$$\phi_t = \sum_{u=1}^Z \beta_u \psi_u, \quad \beta_u \text{ weights the importance of } u\text{th component,}$$

(Importance = time to assemble the piece, time until piece is needed in the assembly, etc.)  $Z = \#$  of components that can be assembled by  $\textcircled{A}$ .

- To represent truss structures,  $\phi_t$  is defined point-wise on the grid that corresponds to the truss.

Point density  $\propto$  # of possible truss connections at the point.

(b) Domain is  $G = (V, E)$ : (vertex)

$p_i \in V$  is the position node<sup>^</sup> of robot  $i$

$d(\cdot, \cdot) : E \rightarrow \mathbb{R}^+$  = shortest distance measure between 2 vertices [ $d(s, t) = \infty$  when  $(s, t) \notin E$ ]

$\phi_t(v)$  = vertex weight denoting the importance of a task at vertex  $v$  (target density fn.)

• Divide  $G$  into graph Voronoi partitions:

$$V_i = \{v \in V \mid d(v, p_i) < d(v, p_j), \forall j \neq i\}$$

- The nearest robot to  $v$  will execute the task at  $v$ . Each robot is allocated the task that includes its Voronoi partition  $V_i$  in  $G$ .
- Need to clarify assignment of a vertex with same distance to multiple robots; give priority to robot with the minimum ID:  

$$v \in V_i \Rightarrow i = \min \{j \mid d(v, p_i) = d(v, p_j)\}$$

• Let  $w_i$  be a weight; larger  $w_i \Rightarrow$  larger region  
 Generalized Voronoi partition:

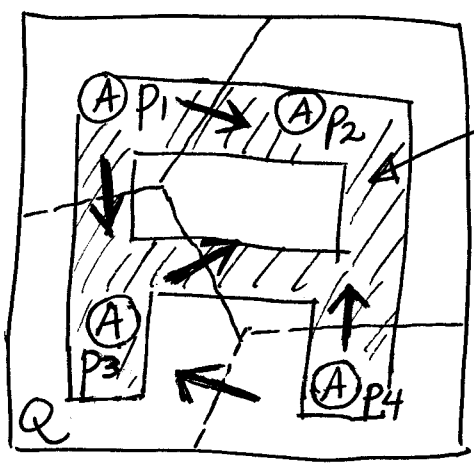
$$V_i = \{v \in V \mid (d(v, p_i) - w_i) < (d(v, p_j) - w_j), \forall j \neq i\}$$

- Assumptions: (1)  $G, \phi_t(v)$  is given to each robot  
 (2)  $\phi_t(v)$  is fixed  
 (3) robots do not know locations of other robots ( $\Rightarrow$  can't precompute the optimal config.)  
 (4) robots precompute the distance matrix  $\underline{D}$  of  $G$  as a  $|V| \times |V|$  symmetric matrix where  $\underline{D}_{ij} = d(v_i, v_j)$ .

Construction Algorithm:

- ① Deploy (A) in  $Q$  or  $V$
  - ② Place (A) at optimal task locations in  $Q$  or  $V$  (uses a distributed coverage controller)
- Repeat until task completed or out of parts:
- Ⓛ: carry source parts to (A) with max. demanding mass
  - Ⓐ: assemble delivered parts after determining the optimal placement of the part in the assembly

Ex



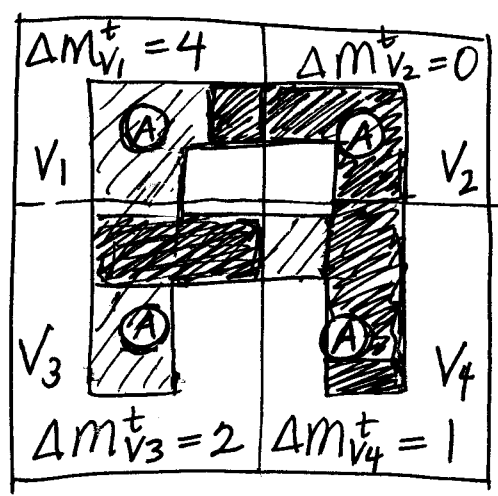
$$\phi_t: Q \rightarrow R$$

$P_i$  = position of  $A$

Mass of robot  $i$  = size of total shaded region in its Voronoi region

$\rightarrow = v$  direction of motion of robot; component of normal to edge of Voronoi region (combine to get resultant direction of robot's motion)

Equal-mass partitioning



= completed assembly

$\Delta M_{V_i}^t$  = demanding mass of region  $i$   
 = area of in region  $i$   
 - area of in region  $i$

Ⓧ is in  $V_4$ : among the neighboring regions ( $V_2, V_3$ ),  $V_3$  has a higher demanding mass

$\Rightarrow$  Ⓧ moves to  $V_3$ .

Ⓧ is in  $V_3$ : among the neigh. regions ( $V_1, V_4$ ),  $V_1$  has a higher demanding mass

$\Rightarrow$  Ⓧ moves to  $V_1$ .

## Decentralized equal-mass partitioning controller (6)

- Given  $q \in Q$ , the nearest robot to  $q$  will execute the assembly task at  $q$ .
- Each robot is allocated the assembly task in its Voronoi partition:

$$V_i = \{q \in Q \mid \|q - p_i\| \leq \|q - p_j\|, \forall j \neq i\}$$

$\phi_t$  = density of parts

$$M_{V_i} = \int_{V_i} \phi_t(q) dq$$

[ Cost function:  $H_0 = \sum_{i=1}^n \int_{V_i} \frac{1}{2} \|q - p_i\|^2 \phi(q) dq$  ]  
[for max. sensor coverage]

- Want each robot to have the same amount of assembly work (same # of truss elements)

$$H_0 = \left( \frac{1}{n} \sum_{i=1}^n M_{V_i} \right)^n \quad H = H_0 - \prod_{i=1}^n M_{V_i}$$

↖ Cost function

- $H$  is continuously differentiable
- Minimizing  $H$  leads to equal-mass partitioning:

(arithmetic mean)  $\frac{1}{n} \sum_{i=1}^n M_{V_i} \geq \left( \prod_{i=1}^n M_{V_i} \right)^{1/n}$  (geometric mean)

$\geq$  is = only if all  $M_{V_i}$  are the same (then  $H=0$ )

- Can guarantee that  $H$  converges to a local minimum under the controller

- The robot controller continuously decreases the cost fn:

$$\dot{H} \leq 0, \quad t > 0.$$

$$\dot{H} = \sum_{i=1}^n \frac{\partial H}{\partial p_i} \dot{p}_i \quad p_i = \text{position of robot } i$$

$N_i = \text{set of neighbors of robot } i$

Can derive  $\dot{H}$  as:

$$\dot{H} = - \sum_{i=1}^n \prod_{l \notin \{i, N_i\}} M_{V_l} \underbrace{\sum_{j=i, N_i} \frac{\partial M_{V_j}}{\partial p_i} \prod_{\substack{k \in \{i, N_i\}, \\ k \neq j}} M_{V_k}}_{J_i} \dot{p}_i$$

- Decentralized controller:

$$\dot{p}_i = k \frac{J_i}{\|J_i\|^2 + \lambda^2}$$

$k = \text{positive control gain}$   
 $\lambda = \text{constant to stabilize controller even around singularities where}$

$$\|J_i\|^2 = 0.$$

- Only depends on variables of neighboring robots.

- The controller guarantees that  $H$  converges to either a local maximum or a global maximum:

$$\dot{H} = -k \sum_{i=1}^n \frac{\|J_i\|^2}{\|J_i\|^2 + \lambda^2} \prod_{l \notin \{i, N_i\}} M_{V_l}$$

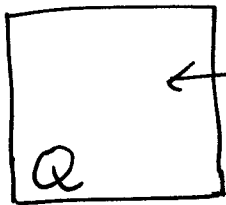
$k > 0, M_{V_l} > 0 \Rightarrow \text{each term of } \dot{H} \text{ is negative}$

Also,  $\mathcal{H}$  is differentiable, and robot trajectories are bounded in  $Q$  ⑧

⇒ Controller keeps  $\mathcal{H}$  decreasing until all  $\underline{J}_i = \underline{0}$   
(relocating the robots does not change  $\mathcal{H}$ )

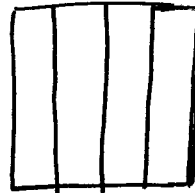
### Equal-mass partitioning with locational optimization ⊛

- Although the controller above leads robots to regions with equal masses, the region shapes may not be desirable in terms of robot travel time and communication range.

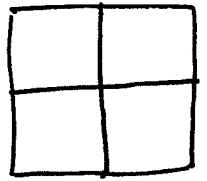


← uniform density

Controller could produce:



but this would be better:



• Add locational optimization property to the controller:

- A solution of loc. optim. is to locate robots at the centroids

$$\underline{C}_{Vi} = \frac{1}{M_{Vi}} \int_{V_i} q \phi_t(q) dq \quad \text{of the Voronoi cells}$$

• Redefine  $\mathcal{H}_0$  as:  $\mathcal{H}_0 = \sum_{i=1}^n M_{Vi} \| \underline{C}_{Vi} - \underline{p}_i \|^2$

• New cost function:  $\hat{\mathcal{H}} = \mathcal{H} + \gamma \mathcal{H}_0$  ( $\gamma > 0$  can be tuned)

- Can redefine  $\underline{p}_i$  to produce same convergence prop. for  $\hat{\mathcal{H}}$ .

⊛ Locational optimization: Optimization problems in operations research for placing facilities to minimize costs in terms of distance (transportation costs).